



DIRECTING THE FLOW OF *Quality*

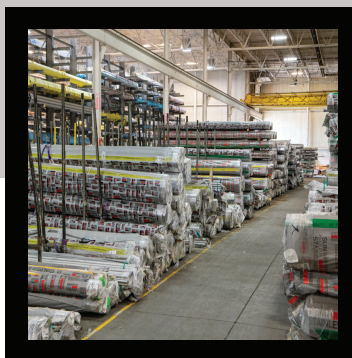


Merit's Stainless Steel Pipe offering joins the quality of the Products of Merit with the commitment to serve our customers solutions that drive value.


Our stainless pipe offering is available in both seamless and welded. These pipes conform to ASTM specifications; and our welded pipe is UL/FM approved and is certified to NSF61.

STAINLESS STEEL PIPE:

- ☒ 1/8" - 12"
- ☒ Type 304/L & 316/L
- ☒ Schedules 10, 40 & 80



CONTACT US

 800.726.9800

 contactus@meritbrass.com

 meritbrass.com

Round Stainless Steel Pipe Weights

Pounds Per Linear Foot

(Weight Based on .2833 lb./cu. Inch)

NOMINAL PIPE SIZE	OD	SCHEDULE 5S		SCHEDULE 10S	
		WALL	WT.	WALL	WT.
1/8	0.405	0.035	0.14	0.049	0.19
1/4	0.540	0.049	0.26	0.065	0.33
3/8	0.675	0.049	0.35	0.065	0.43
1/2	0.840	0.065	0.54	0.083	0.68
3/4	1.050	0.065	0.69	0.083	0.87
1	1.315	0.065	0.88	0.109	1.42
1-1/4	1.660	0.065	1.12	0.109	1.82
1-1/2	1.900	0.065	1.29	0.109	2.10
2	2.375	0.065	1.62	0.109	2.66
2-1/2	2.875	0.083	2.50	0.120	3.56
3	3.500	0.083	3.06	0.120	4.37
3-1/2	4.000	0.083	3.50	0.120	5.02
4	4.500	0.083	3.95	0.120	5.67
5	5.563	0.109	6.41	0.134	7.84
6	6.625	0.109	7.66	0.134	9.38
8	8.625	0.109	10.01	0.148	13.52
10	10.750	0.134	15.33	0.165	18.83
12	12.750	0.156	21.18	0.180	24.39

NOMINAL PIPE SIZE	OD	SCHEDULE 40S		SCHEDULE 80S	
		WALL	WT.	WALL	WT.
1/8	0.405	0.068	0.25	0.095	0.32
1/4	0.540	0.089	0.43	0.119	0.54
3/8	0.675	0.091	0.57	0.126	0.75
1/2	0.840	0.109	0.86	0.147	1.10
3/4	1.050	0.113	1.14	0.154	1.49
1	1.315	0.133	1.69	0.179	2.19
1-1/4	1.660	0.140	2.29	0.191	3.02
1-1/2	1.900	0.145	2.74	0.200	3.67
2	2.375	0.154	3.69	0.218	5.07
2-1/2	2.875	0.203	5.85	0.276	7.66
3	3.500	0.216	7.65	0.300	10.25
3-1/2	4.000	0.226	9.19	0.318	12.51
4	4.500	0.237	10.89	0.337	14.98
5	5.563	0.258	14.75	X	X
6	6.625	0.280	19.15	X	X
8	8.625	0.322	28.83	X	X
10	10.750	0.365	40.86	X	X
12	12.750	0.375	50.03	X	X

The logo for Sun Mark Stainless, featuring the company name in white capital letters on a black background, with a red and white horizontal bar to the right.

SUN
MARK
STAINLESS



**Merit Brass, a proven reliable master distributor of
Stainless Steel Pipe has formed an alliance with
Sun Mark Stainless, a global leader in the
manufacture of Stainless Steel Pipe.**

**MERIT
BRASS**

DIRECTING THE FLOW OF *Quality*

Sun Mark Stainless

Sun Mark Stainless is born out of forward integration of the Sunrise Group to widen its product portfolio and capabilities in order to serve the ever evolving and expanding needs of the Indian and international markets.

Approaching half a decade of diversification and innovation, Sun Mark Stainless continues to incorporate stainless steel as an essential part of their illustrious growth and advancement.

Sun Mark Stainless features a new state-of-the-art production facility; all of their equipment, including nine mills for producing welded pipe and tube production have been procured from the leading machine manufacturers in the world. Aspiring for groundbreaking innovations in ways never thought possible, this family owned and managed business is proud to offer a wide ranging, world-class product portfolio.



Merit Brass



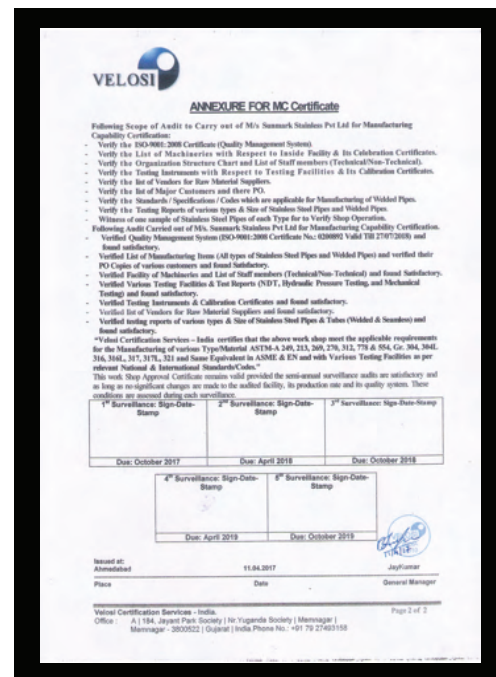
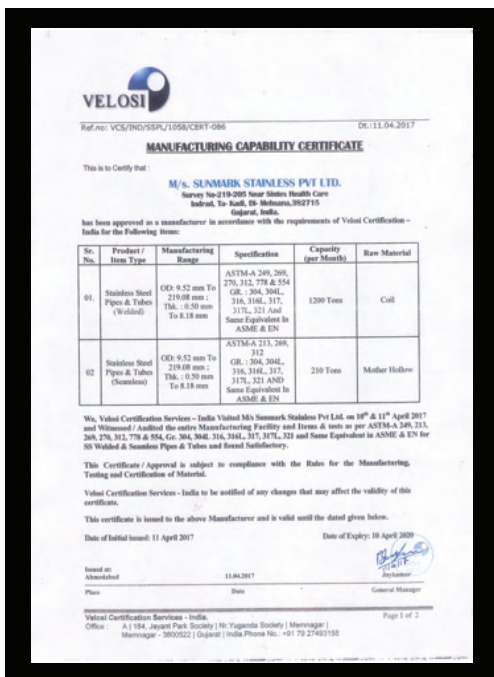
Since 1937, Merit Brass Company has prided ourselves on adding outstanding service and value to North America's leading wholesale distributors of pipe, valves, and fittings. We're dedicated to providing our customers with the ability to supply competitive and consistent high-quality products to their customers. Each product of Merit undergoes extensive quality assurance processes. We are very fortunate to participate in a genuine partnering relationship with Sun Mark Stainless; a global leader in the manufacture of welded stainless steel pipe.

Sun Mark's Quality Policy

"Keeping quality as our utmost priority, we at Sun Mark Stainless Pvt. Ltd. hereby declare to comply with strict adherence to all accredited National and International standards by implementing proven state-of-the-art technology, and best in class equipment. Sun Mark team members are dedicated and fully trained to strive for continuous improvement in our systems and processes, giving equal importance to safety, quality, and productivity."

Quality is of the utmost importance within Sunrise because our entire Team believes our survival depends on it. We've successfully implemented proven quality management practices at every step of our manufacturing processes, which enables us to provide our valued customers with superior products and services. Such dedication is hallmark of the Sun Mark Quality Assurance Plan.

Certifications



Certifications



CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

Sun Mark Stainless Pvt. Ltd.

Survey No. 205,219,1125, Chhatral- Kadi Highway

Indrad, Taluka: Kadi, Dist. Mehsana - 382 729

Gujarat, India

has been verified and recognized as material manufacturer according to

AD 2000-Merkblatt W0

Certificate-No.: 07/203/1409/WP/2154/20

File No.: 811 831 1001

Production site: **See above**

The scope of approval is available in the annex scope of approval.

The company fulfils the following essential requirements:

Facilities for appropriate manufacturing and testing, appropriate procedures for manufacturing of the products, qualified personnel for manufacturing and testing of the products and a quality management system with appropriate records, which ensures proper manufacture of the products, as well as compliance with the requirements specified in the material specification.

This certificate is valid until

June 2023

Essen, 2020-06-12

Annex: scope of approval

Conventional Power Plants
Langemarkstr. 20
45141 Essen

Phone: 201-825-2722
Fax: 201-825-2858
E-Mail: DNiekamp@tuev-nord.de


Hübinger

TÜV NORD Systems GmbH & Co. KG,
Große Bahnstraße 31, D-22525 Hamburg

Certifications

CERTIFICATE OF COMPLIANCE

Certificate Number MH63995
Report Reference MH63995-20200205
Issue Date 2020-FEBRUARY-10

Issued to: SUN MARK STAINLESS PVT LTD
SURVEY NO. 205-219
NR SINTEX HEALTHCARE
CHHATRAL-KADI HIGHWAY
INDRAD GUJARAT 382721 INDIA

This certificate confirms that
representative samples of

DRINKING WATER SYSTEM COMPONENTS
Stainless Steel Welded Pipes and Tubes

Have been investigated by UL in accordance with the
Standard(s) indicated on this Certificate.

Standard(s) for Safety: NSF/ANSI 61, Drinking Water System Components - Health
Effects

Additional Information: See the UL Online Certifications Directory at
<https://iq.ulprospector.com> for additional information.

This *Certificate of Compliance* does not provide authorization to apply the UL Mark. Only the UL Follow-Up
Services Procedure provides authorization to apply the UL Mark.

Only those products bearing the UL Mark should be considered as being UL Certified and covered under UL's
Follow-Up Services.

Look for the UL Certification Mark on the product.

B. Mahesh

Bruce Mahesh, Director North American Certification Program
UL LLC

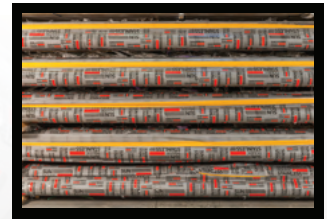
Any information and documentation involving UL Mark services are provided on behalf of UL LLC (UL) or any authorized licensee of UL. For questions, please
contact a local UL Customer Service Representative at <http://ul.com/about/locations>



Bundles & Sub-Bundles

IMPORT STAINLESS STEEL PIPE SCHEDULE 10 WELDED

NOMINAL PIPE SIZE	O.D. INCHES	NOM. WALL INCHES	WT/FT LBS.	SUB-BUNDLE QTY	WEIGHTS OF SUB-BUNDLES	FULL BUNDLE QTY	WEIGHTS OF FULL BUNDLES
1/2"	0.840	0.083	0.68	200	136	2000	1360
3/4"	1.050	0.083	0.87	160	139	1600	1392
1"	1.315	0.109	1.42	200	284	1000	1420
1-1/4"	1.660	0.109	1.82	200	364	600	1092
1-1/2"	1.900	0.109	2.10	200	420	600	1260
2"	2.375	0.109	2.66	100	266	500	1330
2-1/2"	2.875	0.120	3.56	100	356	300	1068
3"	3.500	0.120	4.37	100	437	200	874
4"	4.500	0.120	5.67	100	567	100	567
5"	5.563	0.134	7.84	100	784	100	784
6"	6.625	0.134	9.38	100	938	100	938
8"	8.630	0.148	13.52	40	541	40	541



IMPORT STAINLESS STEEL PIPE SCHEDULE 40 WELDED

NOMINAL PIPE SIZE	O.D. INCHES	NOM. WALL INCHES	WT/FT LBS.	SUB-BUNDLE QTY	WEIGHTS OF SUB-BUNDLES	FULL BUNDLE QTY	WEIGHTS OF FULL BUNDLES
1/2"	0.840	0.109	0.86	200	172	2000	1720
3/4"	1.050	0.113	1.14	160	182	1600	1824
1"	1.315	0.133	1.70	200	340	1000	1700
1-1/4"	1.660	0.140	2.29	200	458	600	1374
1-1/2"	1.900	0.145	2.74	200	548	600	1644
2"	2.375	0.154	3.70	100	370	500	1850
2-1/2"	2.875	0.203	5.85	100	585	300	1755
3"	3.500	0.216	7.65	100	765	200	1530
4"	4.500	0.237	10.89	100	1089	100	1089
5"	5.563	0.258	14.75	100	1475	100	1475
6"	6.625	0.280	19.152	100	1915	100	1915
8"	8.630	0.322	28.83	40	1153	40	1153

Unique Product Identification



Each bundle is securely wrapped and marked with a green stripe which denotes 304/L and a yellow stripe which denotes 316/L.



Standard Labeling

All bundles are marked with a unique QR code which contains:

- Sub-Bundle Quantity Detail
- Merit Brass Co.'s Part Number
- ASTM A312/A312 Specification
- Alloy (304/L or 316/L)
- Diameter
- Merit Brass Purchase Order Number
- Bundle Quantity Detail
- Heat Number
- Date of Packaging



Packaging & Handling



Each bundle
houses a
sub-bundle.

Merit Brass associates
take great pride in
shipping Sun Mark's
Stainless Steel Pipe.



All pipe is stored indoors.

Sun Mark Locations



Head Office

310, Ashirwad Paras,
Corporate Road, Prahladnagar,
Ahmedabad: - 380015
Gujarat, India

Works Office

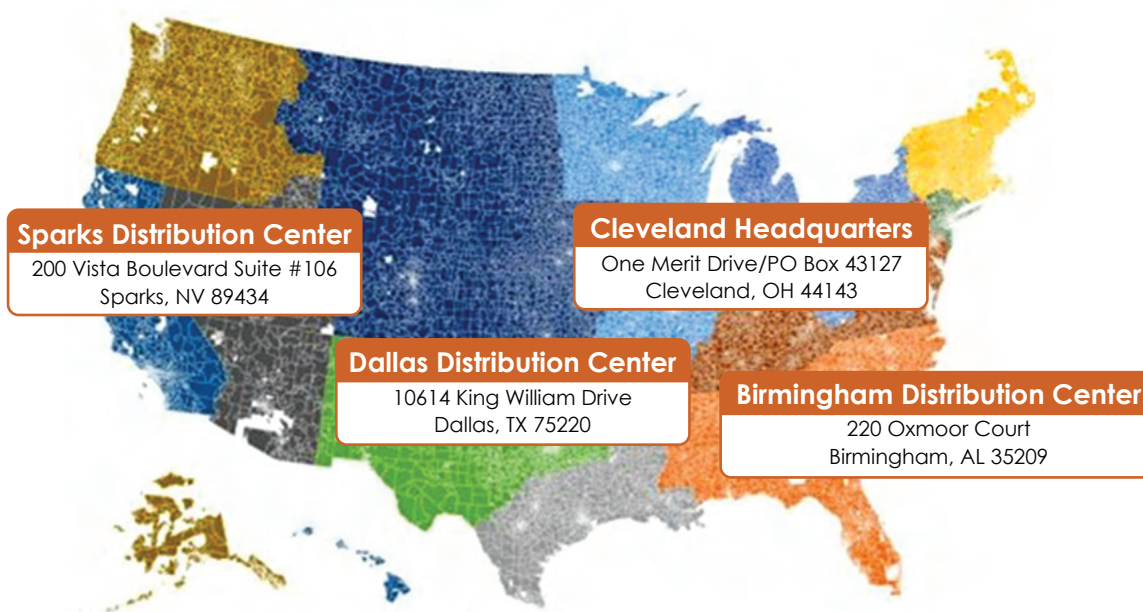
Servey No, 205-219,
Nr. Sintex Healthcare,
Chhatral - Kadi Highway,
Indrad, Gujarat, India



SUN
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Our Locations



800.726.9800

contactus@meritbrass.com

Find us in

MasterSpec®

Powered by Deltek Specpoint®

www.meritbrass.com

www.mbwebxpress.com

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Revised March 2023

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