

CARBON PRESS FITTINGS

Benefits & Features

- Over 450 Fittings (0.5" – 4") Fittings made from ASTM A420 Carbon Steel
- Leak Before Press (LBP) feature on all Fittings
- Visual Indicator Press Ring (VIPR)[™]
- Bag/Box is Color Coded to match the VIPR and Sealing Element for Ease of Identification
 - » Green = EPDM
 - » Yellow = HNBR
 - » White = FKM
- Fluid Media Type is Color Coded on the Fitting
 - » Green "H2O" for EPDM
 - » Yellow "GAS" for HNBR
 - » White "IND" for FKM
- 0.5" - 4" Press Profile = IPS-Grab Ring (same as Carbon Steel MegaPress)
- 15-year Warranty on Carbon Press Fittings
- FKM is Available Upon Request. Please Contact Your Sales Representative for More Information



TOOLING REFERENCE GUIDE

Carbon Press Tools, Kits, Jaws and Rings

Size	Milwaukee Part #	Tooling Name	Adapter	Ridgid Part #	Tooling Name	Adapter	Profile
0.5" - 2"	2773-20	M18 Force Logic Press Tool		67063	RP 350 Press Tool		
0.5" - 1"	49-16-2696	M18 Black Iron Press Kit (0.5" - 1")		48558	Press Jaw Kit (0.5" - 1")		
0.5" - 2"	49-16-2697	M18 Black Iron Press Kit (0.5" - 2")		48553	Press Jaw Kit (0.5" - 2")		
2.5" - 4"	2773-20L	M18 Force Logic Long Throw Press Tool		60658	Press Booster		
0.5"	49-16-2650B	0.5" M18 Black Iron Press Jaw		37958	0.5" Press Jaw		IPS - Grab Ring
0.75"	49-16-2651B	0.75" M18 Black Iron Press Jaw		37963	0.75" Press Jaw		IPS - Grab Ring
1"	49-16-2652B	1" M18 Black Iron Press Jaw		37968	1" Press Jaw		IPS - Grab Ring
1.25"	49-16-2653B	1.25" M18 Black Iron Press Ring	49-16-2659	37973	1.25" Press Ring	21878	IPS - Grab Ring
1.5"	49-16-2654B	1.5" M18 Black Iron Press Ring	49-16-2659	37978	1.5" Press Ring	21878	IPS - Grab Ring
2"	49-16-2655B	2" M18 Black Iron Press Ring	49-16-2659	37983	2" Press Ring	21878	IPS - Grab Ring
2.5"	49-16-2656B	2.5" M18 Black Iron Press Ring	49-16-2659	60643	2.5" Press Ring	Press Booster	IPS - Grab Ring
3"	49-16-2657B	3" M18 Black Iron Press Ring	49-16-2659	60648	3" Press Ring	Press Booster	IPS - Grab Ring
4"	49-16-2658B	4" M18 Black Iron Press Ring	49-16-2659	64653	4" Press Ring	Press Booster	IPS - Grab Ring
1.25" - 2"	49-16-2659	Ring Jaw 1		21878	V2 Press Ring Actuator		
2.5" - 4"	49-16-2659S	Ring Jaw 2					
2.5" - 4"	49-16-2698	M18 Black Iron Press Kit XL (2.5" - 4")		60638	Press Booster with Press Rings (2.5" - 4")		

MeritPress[™] - Carbon press fittings by Merit Brass Co. products can be used with iron pipe sized Grab-Ring Profile jaws with the associated schedule 10 or schedule 40 carbon pipe. Please contact Merit Brass Co. for additional information.