

STAINLESS PRESS FITTINGS & VALVES

Benefits & Features

- Over 500 Fittings (0.5" – 2") Fittings made from ANSI 316L Stainless Steel
- Leak Before Press (LBP) feature on all Fittings
- Visual Indicator Press Ring (VIPR)[™]
- Bag/Box is Color Coded to match the VIPR and Sealing Element for Ease of Identification
 - » Green = EPDM
 - » Yellow = HNBR
 - » White = FKM
- IPS-M = 0.5" - 2" Press Profile
- 15-year Warranty on Stainless Press Fittings
- 5-year Warranty on Stainless Press Ball Valves
- FKM is Available Upon Request. Please Contact Your Sales Representative for More Information



TOOLING REFERENCE GUIDE

Stainless Press Tools, Kits, Jaws and Rings

Size	Milwaukee Part #	Tooling Name	Adapter	Press Profile
0.5" - 1.25"	2773-20	M18 Force Logic Press Tool		
1.5" - 2"	2773-20L	M18 Force Logic Long Throw Press Tool		
0.5"	49-16-2650S	0.5" M18 IPS-IA Jaw		IPS - M
0.75"	49-16-2651S	0.75" M18 IPS-IA Jaw		IPS - M
1"	49-16-2652S	1" M18 IPS-IA Jaw		IPS - M
1.25"	49-16-2653S	1.25" M18 IPS-IA Ring	49-16-2659	IPS - M
1.5"	49-16-2654S	1.5" M18 IPS-IA Ring	49-16-2659S	IPS - M
2"	49-16-2655S	2" M18 IPS-IA Ring	49-16-2659S	IPS - M
1.25"	49-16-2659	Ring Jaw 1		
1.5" - 2"	49-16-2659S	Ring Jaw 2		
1.25" - 2"	49-16-2691S	M18 IPS-IA Press Ring Kit (1.25" - 2")		

MeritPress[™] - Stainless Press fittings and valves by Merit Brass Co. products can be used with stainless steel IPS-M profile jaws with the associated stainless steel schedule 5 or schedule 10 pipe. Please contact Merit Brass Co. for additional information.