

# STAINLESS STEEL VALVES

**Stainless Steel ASME Class 150** – 1-PC Body, Flanged End Ball Valve, Reduced Port, "K Series"  
KFV1015RP



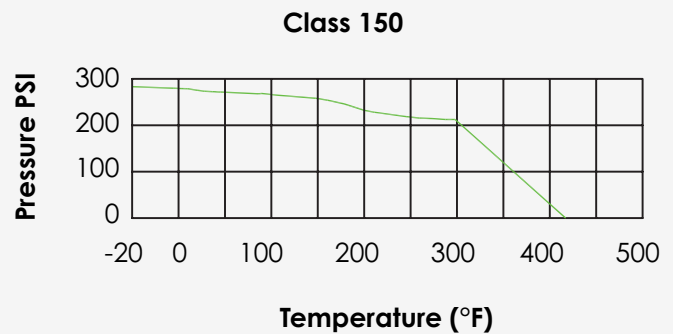
## Design Features

- Seat Material: TFM1600
- Built-in ISO 5211 Mounting Pad for Easy Automation
- Anti-static Devices for Ball-Stem-Body
- Blow-out Proof Stem
- Pressure Balance Hole in Ball Slot
- Casting Boss on Body for Draining
- Options: 1. Actuator 2. Limit Switch 3. Positioner

## Applicable Standards

- Design: ASME B16.34, API 608
- Face to Face: ASME B16.10
- Wall Thickness: ASME B16.34
- End Flange: ASME B16.5
- Inspection & Testing: API 598, API 6D

| Size   | Cv   | Weight (Lbs) | Port | 300 psig |
|--------|------|--------------|------|----------|
| 1/2"   | 9    | 2.91         | 0.39 | 44       |
| 3/4"   | 26   | 4.85         | 0.49 | 53       |
| 1"     | 42   | 5.29         | 0.69 | 72       |
| 1-1/4" | 72   | 7.28         | 0.98 | 116      |
| 1-1/2" | 120  | 10.1         | 1.26 | 152      |
| 2"     | 190  | 14.7         | 1.50 | 220      |
| 2-1/2" | 320  | 23.2         | 1.97 | 320      |
| 3"     | 420  | 32.0         | 2.37 | 487      |
| 4"     | 600  | 49.6         | 3.00 | 795      |
| 6"     | 1100 | 93.7         | 3.94 | 1380     |



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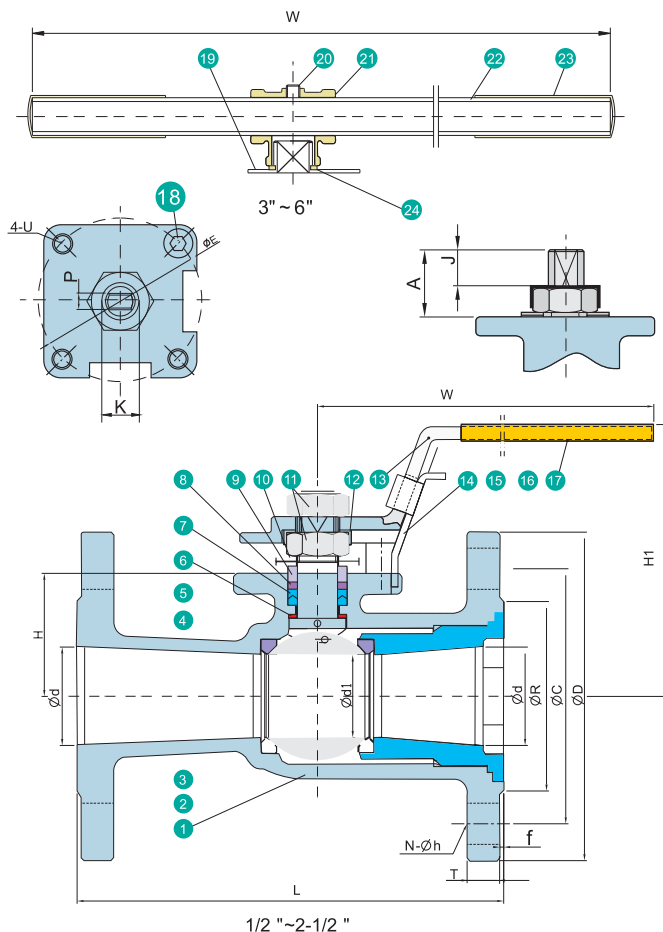
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# STAINLESS STEEL VALVES

## Stainless Steel ASME Class 150 – 1-PC Body, Flanged End Ball Valve, Reduced Port, "K" Series

KFV1015RP



| NO. | Part Name                  | Materials              |     |     |
|-----|----------------------------|------------------------|-----|-----|
| 1   | Body                       | CF8M                   | CF8 | WCB |
| 2   | Ball                       | CF8M                   | CF8 |     |
| 3   | Ball Seat                  | TFM1600/PTFE/RTFE      |     |     |
| 4   | Stem                       | 316                    | 304 |     |
| 5   | Anti-Static                | 316                    | 304 |     |
| 6   | Thrust Washer              | TFM1600/PTFE/RTFE      |     |     |
| 7   | Stem Packing               | PTFE                   |     |     |
| 8   | Bushing                    | 50% SS + 50% PTFE/304* |     |     |
| 9   | Gland                      | 316                    |     |     |
| 10  | Belleville Washer          | 301                    |     |     |
| 11  | Screw Nut                  | A194 - 8               |     |     |
| 12  | Stop-Lock-Cap              | 304                    |     |     |
| 13  | Lever (1/2"~2-1/2")        | CF8                    |     |     |
| 14  | Lock Device (1/2"~2-1/2")  | 304                    |     |     |
| 15  | Body Gasket                | PTFE                   |     |     |
| 16  | End Cap                    | CF8M                   | CF8 | WCB |
| 17  | Lever Sleeve (1/2"~2-1/2") | Vinyl Plastic          |     |     |
| 18  | Stop Bolt                  | A193-B8                |     |     |
| 19  | Triangle Stopper (3"~6")   | 304                    |     |     |
| 20  | Set Screw (3"~6")          | A193-B8                |     |     |
| 21  | Handle Adapter (3"~6")     | CF8                    |     |     |
| 22  | Handle (3"~6")             | A53 + Zn Plated        |     |     |
| 23  | Handle Sleeve (3"~6")      | Vinyl Plastic          |     |     |
| 24  | Snap Ring (3"~6")          | 304                    |     |     |

Unit: Inch

| Size   | d    | d1   | L    | R    | D     | C    | f    | T    | H    | H1   | N | h   | W     | P    | A    | J    | U   | E    | K           |
|--------|------|------|------|------|-------|------|------|------|------|------|---|-----|-------|------|------|------|-----|------|-------------|
| 1/2"   | 0.49 | 0.39 | 4.25 | 1.38 | 3.50  | 2.37 | 0.08 | 0.31 | 0.91 | 2.91 | 4 | 5/8 | 5.31  | 0.25 | 0.83 | 0.37 | M5  | 1.65 | 3/8-24 UNF  |
| 3/4"   | 0.75 | 0.49 | 4.61 | 1.69 | 3.88  | 2.75 | 0.08 | 0.34 | 0.91 | 2.91 | 4 | 5/8 | 5.31  | 0.25 | 0.83 | 0.37 | M5  | 1.65 | 3/8-24 UNF  |
| 1"     | 0.98 | 0.69 | 5.00 | 2.01 | 4.25  | 3.13 | 0.08 | 0.38 | 1.32 | 3.44 | 4 | 5/8 | 6.69  | 0.35 | 0.85 | 0.40 | M6  | 1.97 | 9/16-18 UNF |
| 1-1/4" | 1.26 | 0.98 | 5.50 | 2.50 | 4.62  | 3.50 | 0.08 | 0.44 | 1.63 | 3.76 | 4 | 5/8 | 6.69  | 0.35 | 0.85 | 0.40 | M6  | 1.97 | 9/16-18 UNF |
| 1-1/2" | 1.50 | 1.26 | 6.50 | 2.88 | 5.00  | 3.87 | 0.08 | 0.50 | 1.87 | 4.13 | 4 | 5/8 | 7.87  | 0.38 | 1.26 | 0.59 | M8  | 2.76 | 5/8-18 UNF  |
| 2"     | 1.97 | 1.50 | 7.00 | 3.62 | 6.00  | 4.75 | 0.08 | 0.56 | 2.22 | 4.49 | 4 | 3/4 | 7.87  | 0.38 | 1.26 | 0.59 | M8  | 2.76 | 5/8-18 UNF  |
| 2-1/2" | 2.44 | 1.97 | 7.50 | 4.12 | 7.00  | 5.50 | 0.08 | 0.62 | 2.62 | 5.22 | 4 | 3/4 | 11.81 | 0.63 | 1.67 | 0.73 | M10 | 4.02 | 7/8-14 UNF  |
| 3"     | 2.99 | 2.37 | 8.00 | 5.00 | 7.50  | 6.00 | 0.08 | 0.69 | 2.97 | 5.59 | 4 | 3/4 | 11.81 | 0.63 | 1.67 | 0.73 | M10 | 4.02 | 7/8-14 UNF  |
| 4"     | 3.86 | 3.00 | 9.00 | 6.19 | 9.00  | 7.50 | 0.08 | 0.88 | 3.78 | 7.68 | 8 | 3/4 | 15.75 | 0.71 | 2.17 | 0.98 | M10 | 4.02 | 11/8-12 UNF |
| 6"     | 5.91 | 3.94 | 10.5 | 8.50 | 11.00 | 9.50 | 0.08 | 0.94 | 5.24 | 9.49 | 8 | 7/8 | 15.75 | 0.71 | 2.44 | 1.18 | M10 | 4.02 | 13/8-12 UNF |

# STAINLESS STEEL VALVES

**Stainless Steel ASME Class 150** 2-PC Body, Direct Mount Flanged End Ball Valve, Full Port  
KFDMV2015FP



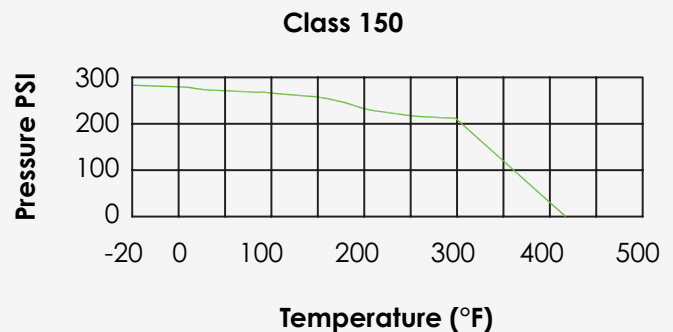
## Design Features

- Built-in ISO 5211 Mounting Pad for Easy Automation
- Anti-Static Devices for Ball-Stem-Body
- Blow-out Proof Stem
- Pressure Balance Hole in Ball Slot
- Casting Boss on Body for Draining
- Options: 1. Actuator 2. Limit Switch 3. Positioner

## Applicable Standards

- Design: ASME B16.34, API 608
- Face to Face: ASME B16.10
- Wall Thickness: ASME B16.34
- End Flange: ASME B16.5
- Inspection & Testing: API 598, API 6D

| Size   | Cv   | Weight (Lbs) | Port | Torque (In-Lbs) |
|--------|------|--------------|------|-----------------|
| 1/2"   | 18   | 3.21         | 0.59 | 44              |
| 3/4"   | 36   | 4.97         | 0.79 | 53              |
| 1"     | 48   | 6.56         | 0.98 | 89              |
| 1-1/4" | 72   | 7.57         | 1.26 | 115             |
| 1-1/2" | 120  | 12.83        | 1.50 | 168             |
| 2"     | 190  | 18.59        | 1.97 | 252             |
| 2-1/2" | 450  | 31.83        | 2.52 | 398             |
| 3"     | 600  | 38.94        | 2.99 | 637             |
| 4"     | 1100 | 67.47        | 3.93 | 974             |
| 6"     | 2600 | 161.07       | 5.90 | 2708            |
| 8"     | 4200 | 276.96       | 7.87 | 3806            |



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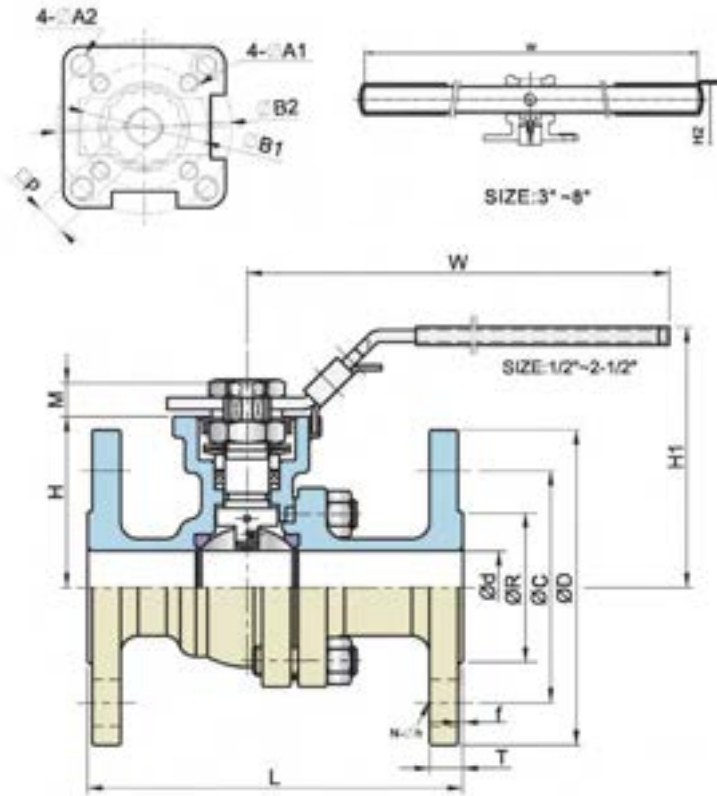
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# STAINLESS STEEL VALVES

## Stainless Steel ASME Class 150 2-PC Body, Direct Mount Flanged End Ball Valve, Full Port

KFDMV2015FP



| Size   | ISO 5211 | P-Actuator | E-Actuator | Pressure |
|--------|----------|------------|------------|----------|
| 1/2"   | F03-F04  | KP50       | KQ006      | 80PSI    |
| 3/4"   | F03-F05  | KP50       | KQ006      | 80PSI    |
| 1"     | F04-F05  | KP63       | KQ006      | 80PSI    |
| 1-1/4" | F04-F07  | KP63       | KQ006      | 80PSI    |
| 1-1/2" | F05-F07  | KP75       | KQ008      | 80PSI    |
| 2"     | F05-F07  | KP75       | KQ008      | 80PSI    |
| 2-1/2" | F07-F10  | KP88       | KQ015      | 80PSI    |
| 3"     | F07-F10  | KP100      | KQ015      | 80PSI    |
| 4"     | F10      | KP125      | KQ020      | 80PSI    |
| 5"     | F12      | KP160      | KQ030      | 80PSI    |
| 6"     | F12      | KP160      | KQ030      | 80PSI    |
| 8"     | F12      | KP200      | KQ050      | 80PSI    |

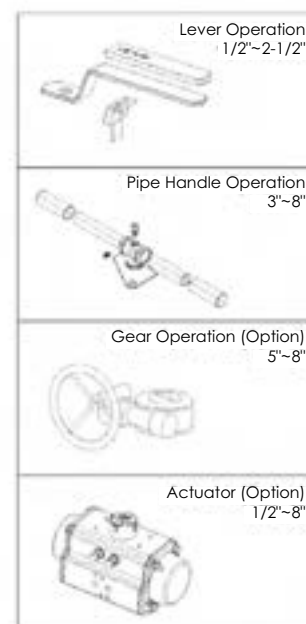
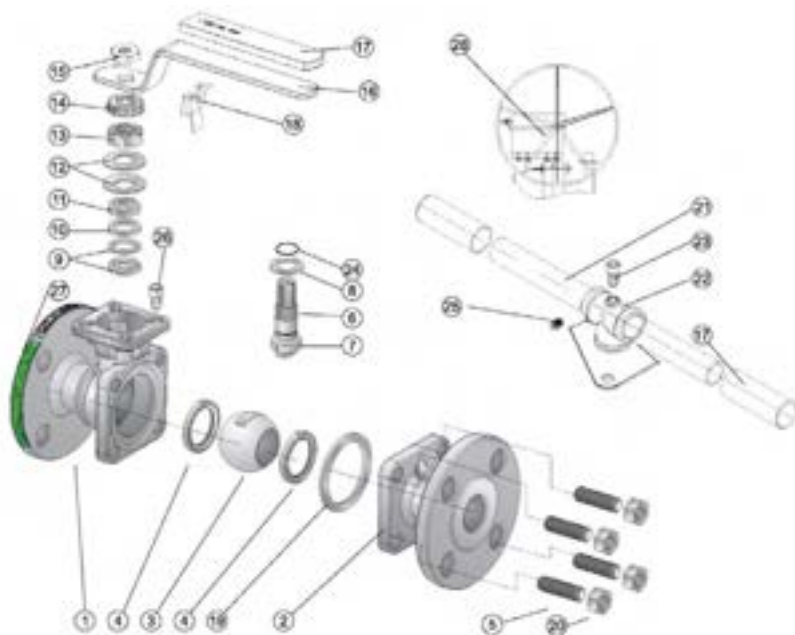
Unit: Inch

| Size   | Ød   | L     | ØR    | ØD    | ØC    | T    | f    | N | Øh   | H    | H1    | H2    | W     | M    | P    | A1   | A2   | B1   | B2   | X     | Y    |
|--------|------|-------|-------|-------|-------|------|------|---|------|------|-------|-------|-------|------|------|------|------|------|------|-------|------|
| 1/2"   | 0.59 | 4.25  | 1.38  | 3.50  | 2.38  | 0.40 | 0.08 | 4 | 0.63 | 1.89 | 5.71  | 3.07  | 5.71  | 0.35 | 0.35 | 0.24 | 0.24 | 1.42 | 1.65 | 5.67  | 2.83 |
| 3/4"   | 0.79 | 4.61  | 1.69  | 3.88  | 2.76  | 0.43 | 0.08 | 4 | 0.63 | 2.09 | 5.91  | 3.31  | 5.71  | 0.35 | 0.35 | 0.24 | 0.28 | 1.42 | 1.97 | 5.67  | 2.83 |
| 1"     | 0.98 | 5.00  | 2.01  | 4.25  | 3.12  | 0.46 | 0.08 | 4 | 0.63 | 2.30 | 6.63  | 3.52  | 6.89  | 0.43 | 0.43 | 0.24 | 0.28 | 1.65 | 1.97 | 6.46  | 3.31 |
| 1-1/4" | 1.26 | 5.51  | 2.50  | 4.61  | 3.50  | 0.52 | 0.08 | 4 | 0.63 | 2.80 | 7.13  | 3.98  | 6.89  | 0.43 | 0.43 | 0.24 | 0.35 | 1.65 | 2.76 | 6.46  | 3.31 |
| 1-1/2" | 1.50 | 6.50  | 2.88  | 5.00  | 3.88  | 0.57 | 0.08 | 4 | 0.63 | 2.99 | 8.03  | 4.21  | 7.48  | 0.55 | 0.55 | 0.28 | 0.35 | 1.97 | 2.76 | 8.19  | 3.78 |
| 2"     | 1.97 | 7.01  | 3.62  | 6.00  | 4.75  | 0.64 | 0.08 | 4 | 0.75 | 3.19 | 8.23  | 4.41  | 7.48  | 0.55 | 0.55 | 0.28 | 0.35 | 1.97 | 2.76 | 8.19  | 3.78 |
| 2-1/2" | 2.48 | 7.48  | 4.12  | 7.00  | 5.50  | 0.70 | 0.08 | 4 | 0.75 | 4.00 | 9.59  | 5.91  | 10.43 | 0.67 | 0.67 | 0.35 | 0.43 | 2.76 | 4.02 | 9.72  | 4.25 |
| 3"     | 2.99 | 7.99  | 5.00  | 7.50  | 6.00  | 0.77 | 0.08 | 4 | 0.75 | 4.39 | 10.45 | 6.93  | 11.81 | 0.67 | 0.67 | 0.35 | 0.43 | 2.76 | 4.02 | 10.55 | 4.84 |
| 4"     | 3.94 | 9.02  | 6.18  | 9.00  | 7.50  | 0.96 | 0.08 | 8 | 0.75 | 5.51 | 13.19 | 8.03  | 15.75 | 0.87 | 0.87 | N/A  | 0.43 | N/A  | 4.02 | 13.58 | 5.94 |
| 5"     | 4.92 | 14.02 | 7.32  | 10.00 | 8.50  | 0.96 | 0.08 | 8 | 0.88 | 7.20 | 16.30 | 10.06 | 23.62 | 1.06 | 1.06 | 0.55 | N/A  | 4.92 | N/A  | 17.72 | 7.95 |
| 6"     | 5.91 | 15.51 | 8.50  | 11.00 | 9.50  | 1.02 | 0.08 | 8 | 0.88 | 7.99 | 17.13 | 10.83 | 31.50 | 1.06 | 1.06 | 0.55 | N/A  | 4.92 | N/A  | 17.72 | 7.95 |
| 8"     | 7.87 | 17.99 | 10.63 | 13.50 | 11.75 | 1.14 | 0.08 | 8 | 0.88 | 9.94 | 21.87 | 12.91 | 31.50 | 1.06 | 1.06 | 0.55 | N/A  | 4.92 | N/A  | 21.46 | 8.82 |

# STAINLESS STEEL VALVES

## Stainless Steel ASME Class 150 2-PC Body, Direct Mount Flanged End Ball Valve, Full Port

KFDMV2015FP



| No. | Part Name         | Material                                                      |                            |                                                                      |
|-----|-------------------|---------------------------------------------------------------|----------------------------|----------------------------------------------------------------------|
|     |                   | ANSI/JIS/DIN                                                  | ANSI/JIS/DIN               | ANSI/JIS/DIN                                                         |
| 1   | Body              | A351-CF8M/<br>SCS14A/1.4408                                   | A351-CF8/<br>SCS13A/1.4308 | A216-WCB/<br>SCPH2/1.0619                                            |
| 2   | End Cap           | A351-CF8M/<br>SCS14A/1.4408                                   | A351-CF8/<br>SCS13A/1.4308 | A216-WCB/<br>SCPH2/1.0619                                            |
| 3   | Ball              | A351-CF8M/<br>SCS14A/1.4408                                   | A351-CF8/SCS13A/1.4308     |                                                                      |
| 4   | Ball Seat         | TFM1600/PTFE/RTFE                                             |                            |                                                                      |
| 5   | Bolting           | A193-B8 (For ANSI ball valves)<br>A2-70 (For DIN ball valves) |                            | A193-B7 (For ANSI<br>ball valves) / 8.8 (For<br>DIN/JIS ball valves) |
| 6   | Stem              | SUS316                                                        | SUS304                     |                                                                      |
| 7   | Anti-Static       | SUS316                                                        | SUS304                     |                                                                      |
| 8   | Thrust Washer     | PTFE                                                          |                            |                                                                      |
| 9   | Stem Packing      | PTFE                                                          |                            |                                                                      |
| 10  | Bushing           | 50% SS + 50% PTFE                                             |                            |                                                                      |
| 11  | Gland             | SUS316                                                        |                            |                                                                      |
| 12  | Belleville Washer | SUS301                                                        |                            |                                                                      |
| 13  | Stem Nut          | A194-8                                                        |                            |                                                                      |
| 14  | Stop-Lock-Cap     | SUS304                                                        |                            |                                                                      |

| No. | Part Name                 | Material                                                         |              |                                                                      |
|-----|---------------------------|------------------------------------------------------------------|--------------|----------------------------------------------------------------------|
|     |                           | ANSI/JIS/DIN                                                     | ANSI/JIS/DIN | ANSI/JIS/DIN                                                         |
| 15  | Handle Nut                | A194-8                                                           |              |                                                                      |
| 16  | Lever                     | SUS304                                                           |              |                                                                      |
| 17  | Handle Sleeve             | Vinyl Plastic                                                    |              |                                                                      |
| 18  | Lock Device               | SUS304                                                           |              |                                                                      |
| 19  | Body Gasket               | PTFE                                                             |              |                                                                      |
| 20  | Nut                       | A194-8 (For ANSI ball valves)<br>A2-70 (For DIN/JIS ball valves) |              | 194-2H (For ANSI ball<br>valves) / 8.8 (For DIN/<br>JIS ball valves) |
| 21  | Pipe Handle<br>(3"~8")    | A53 + Zn Plated                                                  |              |                                                                      |
| 22  | Handle Adapter<br>(3"~8") | CF8                                                              |              |                                                                      |
| 23  | Bolting (3"~8")           | A2-70                                                            |              |                                                                      |
| 24  | O-Ring                    | FKM                                                              |              |                                                                      |
| 25  | Set Screwed<br>(3"~8")    | SUS304                                                           |              |                                                                      |
| 26  | Stop Bolt                 | A193-B8                                                          |              |                                                                      |
| 27  | Nameplate                 | SUS304                                                           |              |                                                                      |
| 28  | Worm Gear                 | WCB                                                              |              |                                                                      |

# STAINLESS STEEL VALVES

## Stainless Steel ASME Class 150

2-PC Body, Flanged End Ball Valve, Full Port

KFV2015FP



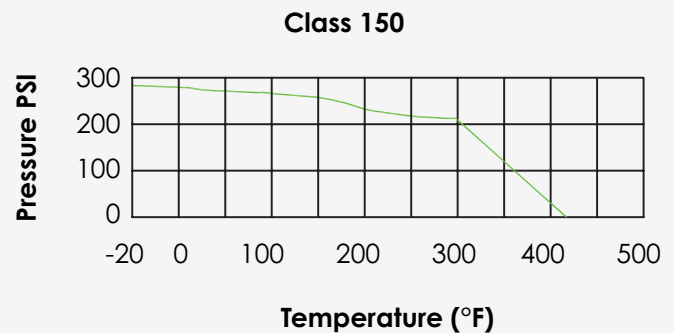
### Design Features

- Built-in ISO 5211 Mounting Pad for Easy Automation
- Anti-Static Devices for Ball-Stem-Body
- Blow-out Proof Stem
- Pressure Balance Hole in Ball Slot
- Casting Boss on Body for Draining
- Locking Device is Standard

### Applicable Standards

- Design: ASME B16.34, API 608
- Face to Face: ASME B16.10
- Wall Thickness: ASME B16.34
- End Flange: ASME B16.5
- Inspection & Testing: API 598

| Size   | Cv   | Weight (Lbs) | Port | Torque (In-Lbs) |
|--------|------|--------------|------|-----------------|
| 1/2"   | 18   | 3.62         | 0.59 | 44              |
| 3/4"   | 36   | 4.48         | 0.79 | 53              |
| 1"     | 48   | 6.40         | 0.98 | 89              |
| 1-1/4" | 72   | 8.03         | 1.26 | 115             |
| 1-1/2" | 120  | 12.86        | 1.50 | 168             |
| 2"     | 190  | 18.42        | 1.97 | 252             |
| 2-1/2" | 450  | 31.51        | 2.52 | 398             |
| 3"     | 600  | 39.87        | 2.99 | 637             |
| 4"     | 1100 | 65.75        | 3.93 | 974             |
| 6"     | 2600 | 161.07       | 5.90 | 2708            |
| 8"     | 4200 | 276.96       | 7.87 | 3806            |



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# STAINLESS STEEL VALVES

## Stainless Steel ASME Class 300

2-PC Body, Flanged End Ball Valve, Full Port

KFV203FP



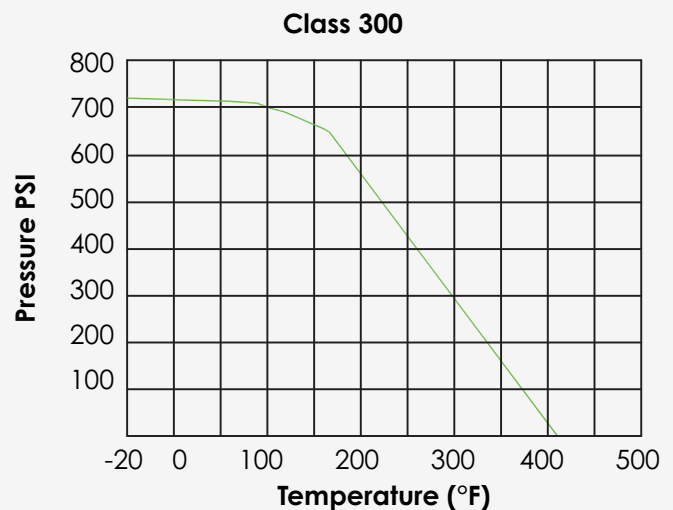
### Design Features

- Built-in ISO 5211 Mounting Pad for Easy Automation
- Anti-Static Devices for Ball-Stem-Body
- Blow-out Proof Stem
- Pressure Balance Hole in Ball Slot
- Casting Boss on Body for Draining
- Locking Device is Standard

### Applicable Standards

- Design: ASME B16.34, API 608
- Face to Face: ASME B16.10
- Wall Thickness: ASME B16.34
- End Flange: ASME B16.5
- Inspection & Testing: API 598

| Size   | Cv   | Weight (Lbs) | Port | Torque (In-Lbs) |
|--------|------|--------------|------|-----------------|
| 1/2"   | 18   | 5.27         | 0.59 | 44              |
| 3/4"   | 36   | 7.52         | 0.79 | 53              |
| 1"     | 48   | 10.81        | 0.98 | 89              |
| 1-1/4" | 72   | 10.99        | 1.26 | 115             |
| 1-1/2" | 120  | 18.31        | 1.50 | 168             |
| 2"     | 190  | 22.86        | 1.97 | 252             |
| 2-1/2" | 450  | 36.85        | 2.52 | 398             |
| 3"     | 600  | 57.44        | 2.99 | 637             |
| 4"     | 1100 | 93.51        | 3.93 | 974             |
| 6"     | 2600 | 161.08       | 5.90 | 2708            |
| 8"     | 4200 | 318.40       | 7.87 | 3806            |



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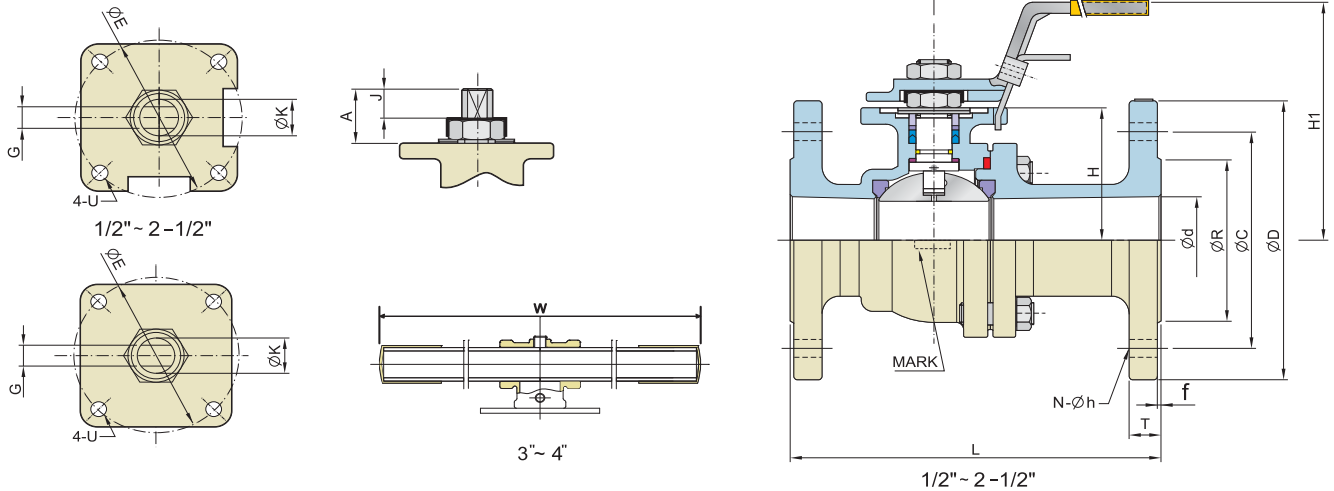
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# STAINLESS STEEL VALVES

## Stainless Steel ASME Class 150/300

2-PC Body, Flanged End Ball Valve, Full Port

KFV2015FP/KFV203FP



ASME Class 150 – KFV2015FP

Unit: Inch

| Size   | Port | L     | ØR    | ØD   | ØC    | f    | T    | H    | H1    | N    | Øh   | W     | G    | A    | J    | ØK   | U   | ØE   | ISO5211 |
|--------|------|-------|-------|------|-------|------|------|------|-------|------|------|-------|------|------|------|------|-----|------|---------|
| 1/2"   | 0.59 | 4.25  | 1.38  | 3.50 | 2.38  | 0.08 | 0.40 | 1.46 | 3.38  | 0.16 | 0.63 | 5.31  | 0.25 | 0.79 | 0.39 | 0.47 | M5  | 1.65 | F04     |
| 3/4"   | 0.79 | 4.60  | 1.69  | 3.88 | 2.75  | 0.08 | 0.43 | 1.57 | 3.90  | 0.16 | 0.63 | 5.31  | 0.25 | 0.79 | 0.39 | 0.47 | M5  | 1.65 | F04     |
| 1"     | 0.98 | 5.00  | 2.01  | 4.25 | 3.13  | 0.08 | 0.46 | 1.81 | 3.90  | 0.16 | 0.63 | 6.69  | 0.35 | 0.94 | 0.43 | 0.59 | M6  | 1.97 | F05     |
| 1-1/4" | 1.26 | 5.51  | 2.50  | 4.61 | 3.50  | 0.08 | 0.51 | 1.97 | 3.98  | 0.16 | 0.63 | 6.69  | 0.35 | 0.94 | 0.43 | 0.59 | M6  | 1.97 | F05     |
| 1-1/2" | 1.50 | 6.49  | 2.88  | 5.00 | 3.88  | 0.08 | 0.57 | 2.44 | 4.64  | 0.16 | 0.63 | 7.87  | 0.38 | 1.06 | 0.63 | 0.63 | M8  | 2.75 | F07     |
| 2"     | 1.97 | 7.00  | 3.62  | 6.00 | 4.75  | 0.08 | 0.64 | 2.79 | 5.00  | 0.16 | 0.75 | 7.87  | 0.38 | 1.06 | 0.63 | 0.63 | M8  | 2.75 | F07     |
| 2-1/2" | 2.52 | 7.48  | 4.13  | 7.00 | 5.50  | 0.08 | 0.70 | 3.50 | 6.42  | 0.16 | 0.75 | 11.81 | 0.63 | 1.67 | 0.83 | 0.94 | M10 | 4.01 | F10     |
| 3"     | 2.99 | 7.99  | 5.00  | 7.50 | 6.00  | 0.08 | 0.77 | 3.94 | 6.79  | 0.16 | 0.75 | 11.81 | 0.63 | 1.67 | 0.83 | 0.94 | M10 | 4.01 | F10     |
| 4"     | 3.93 | 9.01  | 6.19  | 9.01 | 7.50  | 0.08 | 0.96 | 4.74 | 8.23  | 0.32 | 0.75 | 15.75 | 0.71 | 1.87 | 0.98 | 1.14 | M10 | 4.01 | F10     |
| 6"     | 5.90 | 15.50 | 8.50  | 11.0 | 9.50  | 0.08 | 1.01 | 7.99 | 10.83 | 0.31 | 0.88 | 31.50 | 1.06 | 1.06 | NA   | 1.35 | M14 | 4.92 | F12     |
| 8"     | 7.87 | 17.99 | 10.63 | 13.5 | 11.75 | 0.08 | 1.14 | 9.94 | 12.91 | 0.31 | 0.88 | 31.50 | 1.06 | 1.06 | NA   | 1.35 | M14 | 4.92 | F12     |

ASME Class 300 – KFV203FP

Unit: Inch

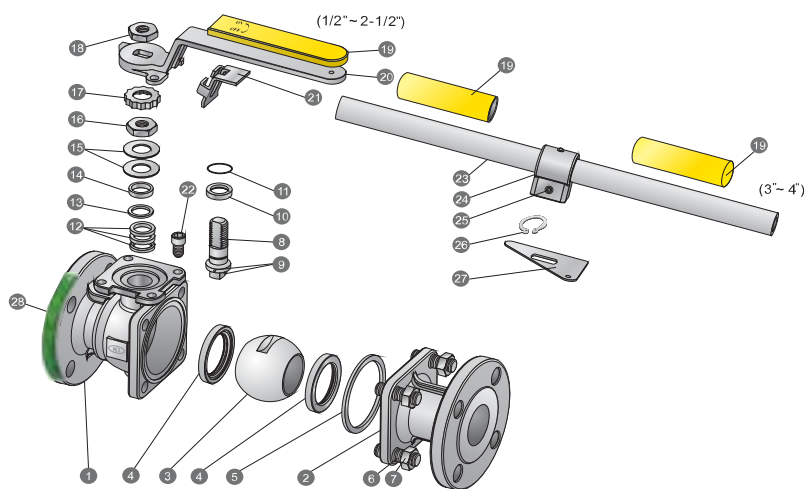
| Size   | Port | L     | ØR    | ØD    | ØC    | f    | T    | H    | H1    | N    | Øh   | W     | G    | A    | J    | ØK   | U   | ØE   | ISO5211 |
|--------|------|-------|-------|-------|-------|------|------|------|-------|------|------|-------|------|------|------|------|-----|------|---------|
| 1/2"   | 0.59 | 5.51  | 1.38  | 3.75  | 2.62  | 0.08 | 0.58 | 1.46 | 3.38  | 0.16 | 0.63 | 5.31  | 0.25 | 0.79 | 0.39 | 0.47 | M5  | 1.65 | F04     |
| 3/4"   | 0.79 | 5.98  | 1.69  | 4.62  | 3.25  | 0.08 | 0.64 | 1.57 | 3.90  | 0.16 | 0.75 | 5.31  | 0.25 | 0.79 | 0.39 | 0.47 | M5  | 1.65 | F04     |
| 1"     | 0.98 | 6.50  | 2.01  | 4.88  | 3.50  | 0.08 | 0.70 | 1.81 | 3.90  | 0.16 | 0.75 | 6.69  | 0.35 | 0.94 | 0.43 | 0.59 | M6  | 1.97 | F05     |
| 1-1/4" | 1.26 | 7.01  | 2.50  | 5.25  | 3.88  | 0.08 | 0.77 | 1.97 | 3.98  | 0.16 | 0.75 | 6.69  | 0.35 | 0.94 | 0.43 | 0.59 | M6  | 1.97 | F05     |
| 1-1/2" | 1.50 | 7.48  | 2.88  | 6.12  | 4.50  | 0.08 | 0.83 | 2.44 | 4.64  | 0.16 | 0.88 | 7.87  | 0.38 | 1.06 | 0.63 | 0.63 | M8  | 2.75 | F07     |
| 2"     | 1.97 | 8.50  | 3.62  | 6.50  | 5.00  | 0.08 | 0.89 | 2.79 | 5.00  | 0.32 | 0.75 | 7.87  | 0.38 | 1.06 | 0.63 | 0.63 | M8  | 2.75 | F07     |
| 2-1/2" | 2.52 | 9.49  | 4.13  | 7.50  | 5.88  | 0.08 | 1.02 | 3.50 | 6.42  | 0.32 | 0.88 | 11.81 | 0.63 | 1.67 | 0.83 | 0.94 | M10 | 4.01 | F10     |
| 3"     | 2.99 | 11.10 | 5.00  | 8.27  | 6.61  | 0.08 | 1.14 | 3.94 | 6.79  | 0.32 | 0.88 | 11.81 | 0.63 | 1.67 | 0.83 | 0.94 | M10 | 4.01 | F10     |
| 4"     | 3.93 | 12.01 | 6.19  | 10.00 | 7.87  | 0.08 | 1.27 | 4.74 | 8.23  | 0.32 | 0.88 | 15.75 | 0.71 | 1.87 | 0.98 | 1.14 | M10 | 4.01 | F10     |
| 6"     | 5.90 | 15.87 | 8.50  | 12.50 | 10.62 | 0.08 | 1.46 | 7.99 | 10.85 | 0.47 | 0.88 | 31.50 | 1.06 | 1.06 | NA   | 1.35 | M14 | 4.92 | F12     |
| 8"     | 7.87 | 19.76 | 10.63 | 15.00 | 13.00 | 0.08 | 1.64 | 9.94 | 12.91 | 0.47 | 1.00 | 31.50 | 1.06 | 1.06 | NA   | 1.35 | M14 | 4.92 | F12     |

# STAINLESS STEEL VALVES

## Stainless Steel ASME Class 150/300

2-PC Body, Flanged End Ball Valve, Full Port

KFV2015FP/KFV203FP



### Available Options

- Other Alloys are Available
- Casting per NACE/MR - 01-75 for Sour Gas Service
- Castings Approved by TÜV AD 2000 - Merkblatt W0 / EN10204 3.2 Form. (EN10204 3.1 Form is free)

| Standard             | ANSI/ASME                                                                                 | DIN                                                                 | JIS                                   |
|----------------------|-------------------------------------------------------------------------------------------|---------------------------------------------------------------------|---------------------------------------|
| Rating               | B16.34 Class150 (BS EN ISO17292 Class 150)<br>B16.34 Class 300 (BS EN ISO17292 Class 300) | DIN 3357 PN10 - PN40<br>EN 12516-1                                  | B2001 10K<br>B2001 20K                |
| Face to Face         | B16.10                                                                                    | DIN 3202 F4/F18<br>DIN 3202 F1/F17<br>EN 558-1 Series1/<br>Series27 | B2002 10K Form 6<br>B2002 20K Form 10 |
| Connection Facing    | B16.5RF serrated Finish (AARH200)                                                         | DIN EN1092-1                                                        | B2212 10K<br>B2214 20K                |
| Inspection & Testing | API 598, API 6D                                                                           | DIN 3230/3, EN 12266                                                | JIS B2003                             |
| Quality Assurance    | ISO 9001, QS9000 AD 2000 - Merkblatt W0 PED 97/23/EC<br>CE0036 API 6D                     |                                                                     |                                       |

| No. | Part Name                 | Materials                 |                          |                         |
|-----|---------------------------|---------------------------|--------------------------|-------------------------|
|     |                           | ANSI/JIS/DIN              | ANSI/JIS/DIN             | ANSI/JIS/DIN            |
| 1   | Body                      | A351 - CF8M/SCS14A/1.4408 | A351 - CF8/SCS13A/1.4308 | A216 - WCB/SCPH2/1.0619 |
| 2   | End Cap                   | A351 - CF8M/SCS14A/1.4408 | A351 - CF8/SCS13A/1.4308 | A216 - WCB/SCPH2/1.0619 |
| 3   | Ball                      | A351 - CF8M/SCS14A/1.4408 | A351 - CF8/SCS13A/1.4308 |                         |
| 4   | Ball Seat                 | TFM1600/PTFE/RTFE         |                          |                         |
| 5   | Body Gasket               | PTFE                      |                          |                         |
| 6   | Bolting                   | A193-B8                   |                          | A193-B7                 |
| 7   | Bolt Nut                  | A194-8                    |                          | A194-2H                 |
| 8   | Stem                      | SUS316                    | SUS304                   |                         |
| 9   | Antistatic Device         | SUS316                    | SUS304                   |                         |
| 10  | Thrust Washer             | PTFE                      |                          |                         |
| 11  | O-Ring                    | FKM (Viton)               |                          |                         |
| 12  | Stem Packing              | PTFE                      |                          |                         |
| 13  | Bushing                   | 50% SS+50% PTFE           |                          |                         |
| 14  | Gland                     | SUS316                    |                          |                         |
| 15  | Belleville Washer         | SUS301                    |                          |                         |
| 16  | Stem Nut                  | A194-8                    |                          |                         |
| 17  | Stop-lock-cap             | SUS304                    |                          |                         |
| 18  | Lever Nut (1/2"~2-1/2")   | A194-8                    |                          |                         |
| 19  | Lever Sleeve              | Vinyl Plastic             |                          |                         |
| 20  | Lever (1/2"~2-1/2")       | SUS304                    |                          |                         |
| 21  | Lock Device (1/2"~2-1/2") | SUS304                    |                          |                         |
| 22  | Stop Bolt                 | A193-B8                   |                          |                         |
| 23  | Pipe Handle (3"~4")       | A53+Zn Plated             |                          |                         |
| 24  | Handle Adapter (3"~4")    | A351-CF8                  |                          |                         |
| 25  | Set Screw (3"~4")         | A193-B8                   |                          |                         |
| 26  | Snap Ring (3"~4")         | SUS304                    |                          |                         |
| 27  | Triangle Stopper (3"~4")  | SUS420                    |                          |                         |
| 28  | Nameplate                 | SUS304                    |                          |                         |

# STAINLESS STEEL VALVES

## 3-PC Stainless Steel Ball Valve – Full Port, 1000 WOG (Threaded & Socket Weld)

KV310FP/KSWV310FP



### Design Features

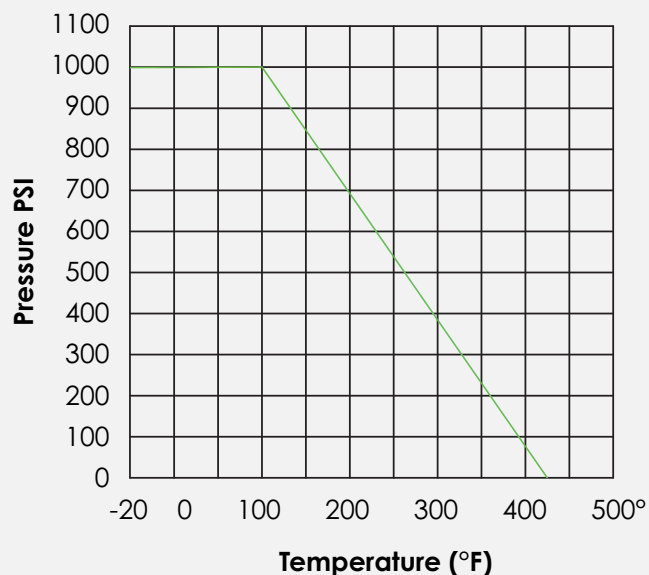
- Blow-out Proof Stem
- Pressure Balance Hole in Ball Slot
- Various Thread Standards Available
- Casting Approved by TÜV AD 2000 - Merkblatt W0

### Applicable Standards

- Design: ASME B16.34, MSS SP-110
- Wall Thickness: EN 12516-3
- Pipe Thread (KV310FP): ASME B1.20.1
- Socket Weld (KSWV310FP): ASME B16.11
- Inspection & Testing: MSS SP-110

| KV310FP Threaded |     |          |      |             |
|------------------|-----|----------|------|-------------|
| Size             | Cv  | Wt (Lbs) | Port | Torque(Lbs) |
| 1/4"             | N/A | 1.08     | 0.42 | 40          |
| 3/8"             | N/A | 0.99     | 0.50 | 40          |
| 1/2"             | 18  | 1.08     | 0.59 | 44          |
| 3/4"             | 36  | 1.70     | 0.79 | 53          |
| 1"               | 48  | 2.69     | 0.98 | 89          |
| 1-1/4"           | 72  | 4.10     | 1.26 | 115         |
| 1-1/2"           | 120 | 5.80     | 1.50 | 168         |
| 2"               | 190 | 8.94     | 1.97 | 252         |
| 2-1/2"           | 450 | 17.03    | 2.50 | 398         |
| 3"               | 600 | 25.15    | 2.99 | 637         |

| KSWV310FP Socket Weld |     |          |      |              |
|-----------------------|-----|----------|------|--------------|
| Size                  | Cv  | Wt (Lbs) | Port | Torque (Lbs) |
| 1/4"                  | N/A | 1.02     | 0.42 | 40           |
| 3/8"                  | N/A | 1.10     | 0.50 | 40           |
| 1/2"                  | 18  | 1.39     | 0.59 | 44           |
| 3/4"                  | 36  | 1.68     | 0.79 | 53           |
| 1"                    | 48  | 2.60     | 0.98 | 89           |
| 1-1/4"                | 72  | 4.06     | 1.26 | 115          |
| 1-1/2"                | 120 | 5.85     | 1.50 | 168          |
| 2"                    | 190 | 8.43     | 1.97 | 252          |
| 2-1/2"                | 450 | 17.83    | 2.50 | 398          |
| 3"                    | 600 | 23.52    | 2.99 | 637          |



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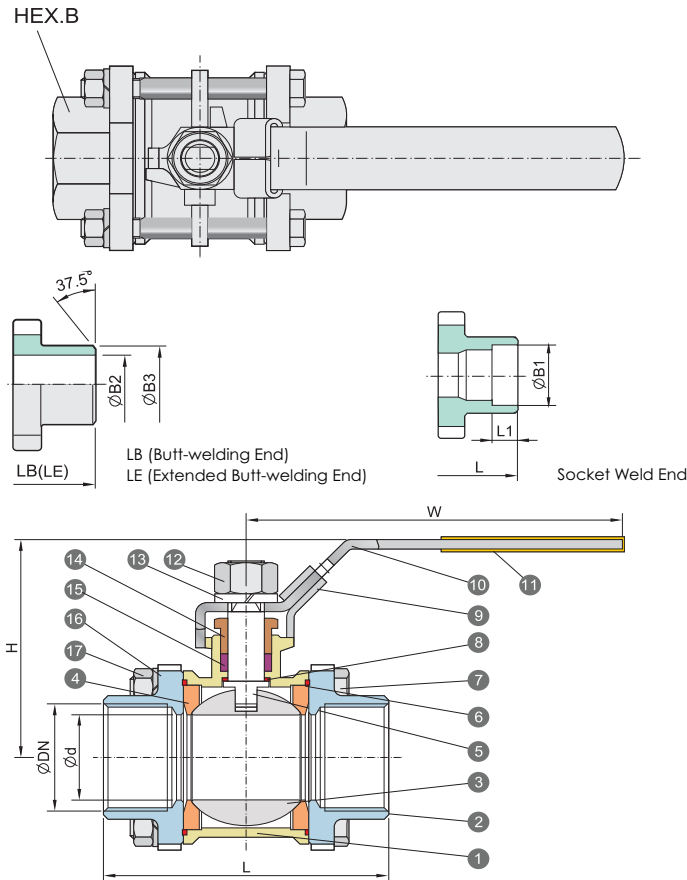
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# STAINLESS STEEL VALVES

## 3-PC Stainless Steel Ball Valve – Full Port, 1000 WOG (Threaded & Socket Weld)

KV310FP/KSWV310FP



| No. | Part Name      | Materials     |     |        |
|-----|----------------|---------------|-----|--------|
| 1   | Body           | CF8M          | CF8 | WVB    |
| 2   | Cap (Thread)   | CF8M          | CF8 | WCB    |
|     | Cap (Welding)  | CF3M          |     |        |
| 3   | Ball           | CF8M          | CF8 |        |
| 4   | Ball Seat      | PTFE          |     |        |
| 5   | Stem           | SUS316        |     | SUS304 |
| 6   | Body Gasket    | PTFE          |     |        |
| 7   | Bolt           | A193-B8       |     |        |
| 8   | Thrust Washer  | PTFE          |     |        |
| 9   | Locking Device | SUS304        |     |        |
| 10  | Lever          | SUS304        |     |        |
| 11  | Lever Sleeve   | Vinyl Plastic |     |        |
| 12  | Stem Nut       | A194-8        |     |        |
| 13  | Stem Washer    | SUS304        |     |        |
| 14  | Gland Nut      | SUS304        |     |        |
| 15  | V-Ring Packing | PTFE          |     |        |
| 16  | Bolt Washer    | SUS 304       |     |        |
| 17  | Bolt Nut       | A194-8        |     |        |

Unit: Inch

| Size   | Ød   | L    | LB   | LE    | H    | W    | L1   | ØB1  | ØB2  | ØB3  | HEX.B | ØDN |
|--------|------|------|------|-------|------|------|------|------|------|------|-------|-----|
| 1/4"   | 0.42 | 2.57 | 2.57 | 6.50  | 2.26 | 3.94 | 0.39 | 0.56 | 0.37 | 0.71 | 0.93  | NPT |
| 3/8"   | 0.50 | 2.57 | 2.57 | 6.50  | 2.26 | 3.94 | 0.39 | 0.67 | 0.49 | 0.71 | 0.93  |     |
| 1/2"   | 0.59 | 2.74 | 2.95 | 6.50  | 2.26 | 3.94 | 0.39 | 0.86 | 0.62 | 0.87 | 1.10  |     |
| 3/4"   | 0.79 | 3.15 | 3.54 | 7.48  | 2.48 | 5.08 | 0.51 | 1.07 | 0.82 | 1.10 | 1.36  |     |
| 1"     | 0.98 | 3.54 | 3.94 | 8.50  | 2.97 | 6.14 | 0.51 | 1.34 | 1.05 | 1.34 | 1.65  |     |
| 1-1/4" | 1.26 | 4.33 | 4.33 | 9.02  | 3.19 | 6.14 | 0.63 | 1.69 | 1.38 | 1.69 | 2.05  |     |
| 1-1/2" | 1.50 | 4.72 | 4.92 | 9.49  | 3.70 | 7.19 | 0.63 | 1.93 | 1.61 | 1.97 | 2.30  |     |
| 2"     | 1.97 | 5.51 | 5.91 | 11.50 | 4.11 | 7.19 | 0.67 | 2.42 | 2.07 | 2.40 | 2.81  |     |
| 2-1/2" | 2.50 | 7.28 | 7.48 | 12.99 | 5.16 | 9.92 | 0.67 | 2.91 | 2.47 | 2.99 | 3.41  |     |
| 3"     | 2.99 | 8.07 | 8.66 | 14.02 | 5.47 | 9.92 | 0.67 | 3.54 | 3.07 | 3.62 | 3.98  |     |

# STAINLESS STEEL VALVES

## 2-PC Stainless Steel Ball Valve – Full Port, 1000 WOG

KV210FP



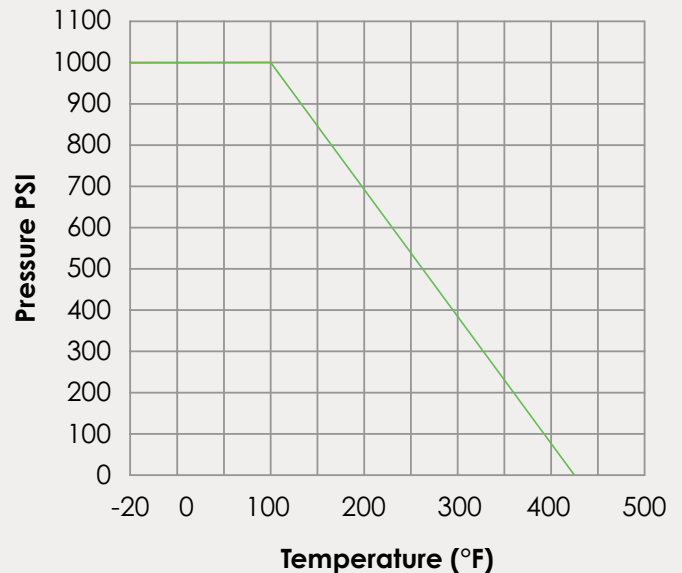
### Design Features

- Blow-out Proof Stem
- Pressure Balance Hole in Ball Slot
- Full Port
- Various Thread Standards Available
- Casting Approved by TÜV AD 2000 - Merkblatt W0

### Applicable Standards

- Design: ASME B16.34, MSS SP-110
- Wall Thickness: EN 12516-3
- Pipe Thread: ASME B1.20.1
- Inspection & Testing: MSS SP-110

| Size   | Cv  | Weight (Lbs) | Port | Torque (In-Lbs) |
|--------|-----|--------------|------|-----------------|
| 1/4"   | N/A | 0.73         | 0.42 | 40              |
| 3/8"   | N/A | 0.75         | 0.47 | 40              |
| 1/2"   | 18  | 0.75         | 0.59 | 44              |
| 3/4"   | 36  | 1.13         | 0.79 | 53              |
| 1"     | 48  | 1.94         | 0.98 | 89              |
| 1-1/4" | 72  | 2.71         | 1.26 | 115             |
| 1-1/2" | 120 | 4.10         | 1.50 | 168             |
| 2"     | 190 | 6.47         | 1.97 | 252             |
| 2-1/2" | 450 | 14.23        | 2.50 | 398             |
| 3"     | 600 | 19.42        | 2.99 | 637             |



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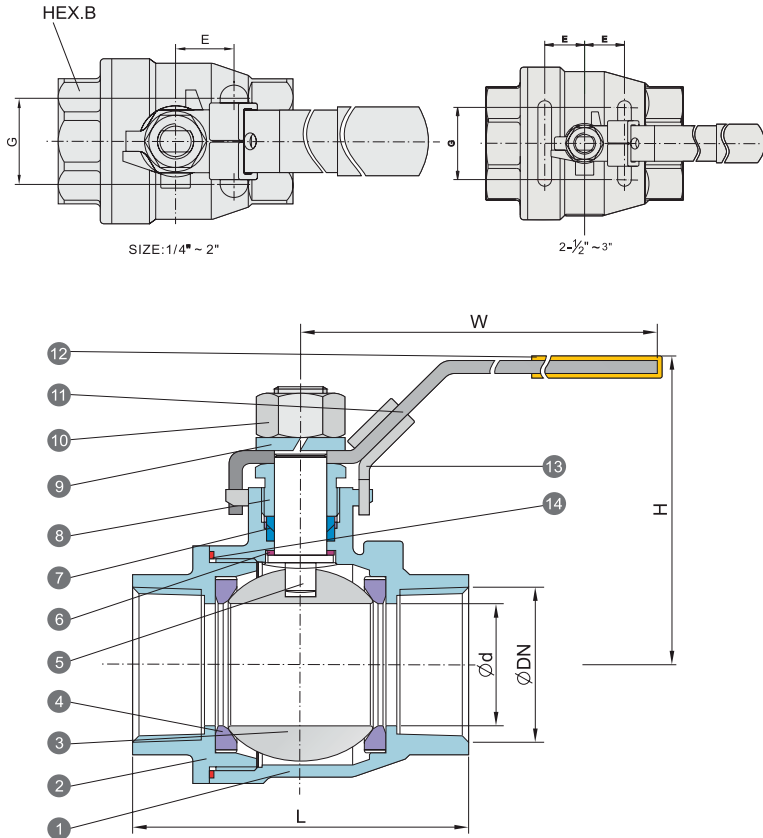
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# STAINLESS STEEL VALVES

## 2-PC Stainless Steel Ball Valve – Full Port, 1000 WOG

KV210FP



| No. | Part Name      | Materials     |     |         |
|-----|----------------|---------------|-----|---------|
| 1   | Body           | CF8M          | CF8 | WCB     |
| 2   | Cap            | CF8M          | CF8 | WCB     |
| 3   | Ball           | CF8M          |     | CF8     |
| 4   | Ball Seat      | PTFE          |     |         |
| 5   | Stem           | SUS 316       |     | SUS 304 |
| 6   | Thrust Washer  | PTFE          |     |         |
| 7   | V-Ring Packing | PTFE          |     |         |
| 8   | Gland Nut      | SUS 304       |     |         |
| 9   | Stem Washer    | SUS 304       |     |         |
| 10  | Stem Nut       | A194 - 8      |     |         |
| 11  | Handle         | SUS 304       |     |         |
| 12  | Handle Sleeve  | Vinyl Plastic |     |         |
| 13  | Locking Device | SUS 304       |     |         |
| 14  | Body Gasket    | PTFE          |     |         |

Unit: Inch

| Size   | Ød   | L    | H    | W    | E    | G    | HEX.B | ØDN |
|--------|------|------|------|------|------|------|-------|-----|
| 1/4"   | 0.42 | 2.28 | 2.28 | 3.94 | 0.05 | 1.12 | 0.93  | NPT |
| 3/8"   | 0.47 | 2.28 | 2.28 | 3.94 | 0.05 | 1.12 | 0.93  |     |
| 1/2"   | 0.59 | 2.44 | 2.28 | 3.94 | 0.05 | 1.12 | 0.98  |     |
| 3/4"   | 0.79 | 2.85 | 2.52 | 5.08 | 0.87 | 1.37 | 1.26  |     |
| 1"     | 0.98 | 3.35 | 3.03 | 6.14 | 0.87 | 1.37 | 1.61  |     |
| 1-1/4" | 1.26 | 3.70 | 3.27 | 6.14 | 0.93 | 1.50 | 1.97  |     |
| 1-1/2" | 1.50 | 4.13 | 3.78 | 7.19 | 0.93 | 1.50 | 2.20  |     |
| 2"     | 1.97 | 4.92 | 4.02 | 7.19 | 0.93 | 1.50 | 2.76  |     |
| 2-1/2" | 2.50 | 6.10 | 5.08 | 9.92 | 1.38 | 2.56 | 3.27  |     |
| 3"     | 2.99 | 6.81 | 5.45 | 9.92 | 1.38 | 2.56 | 4.02  |     |

# STAINLESS STEEL VALVES

## 1-PC Stainless Steel Ball Valve – Reduced Port, 1000 WOG

KV108



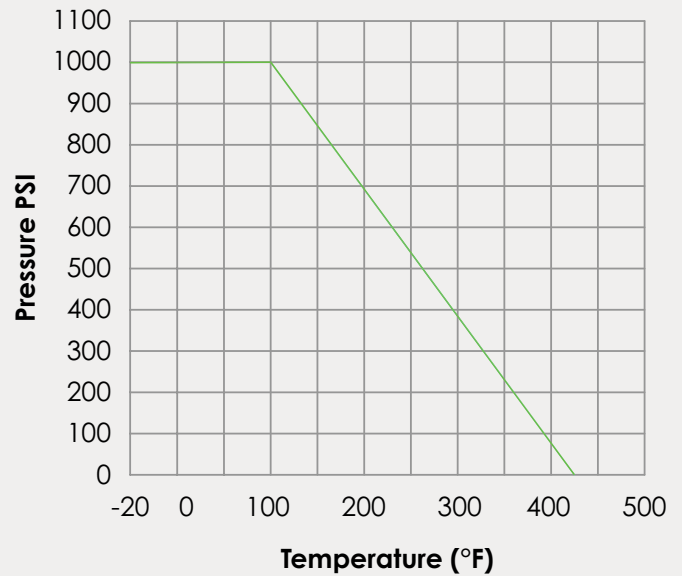
### Design Features

- Blow-out Proof Stem
- Pressure Balance Hole in Ball Slot
- Double Reduced Port
- Various Thread Standards Available
- Locking Device is Available Upon Request
- Casting Approved by TÜV AD 2000 - Merkblatt W0

### Applicable Standards

- Design: ASME B16.34, MSS SP-110
- Wall Thickness: EN 12516-3
- Pipe Thread: ASME B1.20.1
- Inspection & Testing: MSS SP-110

| Size   | Cv  | Weight (Lbs) | Port | Torque (In-Lbs) |
|--------|-----|--------------|------|-----------------|
| 1/4"   | N/A | 0.16         | 0.20 | 40              |
| 3/8"   | N/A | 0.24         | 0.28 | 40              |
| 1/2"   | N/A | 0.42         | 0.36 | 44              |
| 3/4"   | N/A | 0.64         | 0.49 | 53              |
| 1"     | 18  | 0.93         | 0.59 | 89              |
| 1-1/4" | 36  | 1.39         | 0.79 | 115             |
| 1-1/2" | 48  | 1.90         | 0.98 | 168             |
| 2"     | 72  | 3.27         | 1.26 | 252             |



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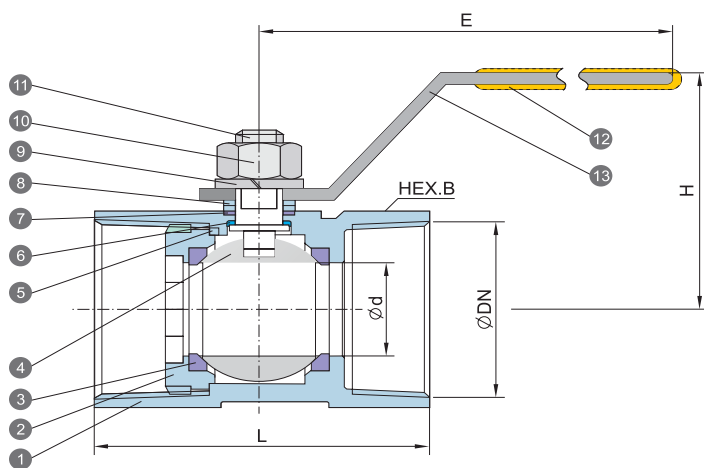
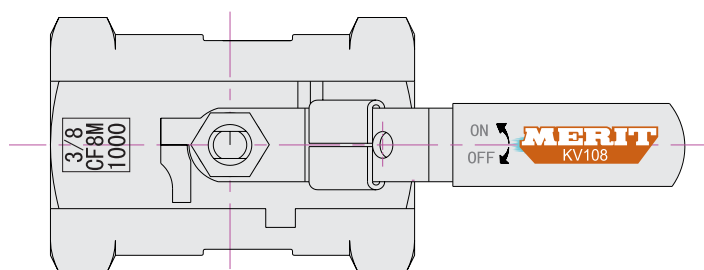
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# STAINLESS STEEL VALVES

## 1-PC Stainless Steel Ball Valve – Reduced Port, 1000 WOG

KV108



| NO. | Part Name     | Materials     |         |     |
|-----|---------------|---------------|---------|-----|
| 1   | Body          | CF8M          | CF8     | WCB |
| 2   | End Plug      | CF8M          | CF8     | WCB |
| 3   | Ball Set      | PTFE          |         |     |
| 4   | Ball          | CF8M          | CF8     |     |
| 5   | Body Gasket   | PTFE          |         |     |
| 6   | Thrust Washer | PTFE          |         |     |
| 7   | Stem Packing  | PTFE          |         |     |
| 8   | Gland Nut     | SUS 304       |         |     |
| 9   | Stem Washer   | SUS 304       |         |     |
| 10  | Stem Nut      | A194 - 8      |         |     |
| 11  | Stem          | SUS 316       | SUS 304 |     |
| 12  | Handle Sleeve | Vinyl Plastic |         |     |
| 13  | Handle        | SUS 304       |         |     |

Unit: Inch

| Size   | Ø d  | L    | H    | E    | HEX.B | Ø DN |
|--------|------|------|------|------|-------|------|
| 1/4"   | 0.20 | 1.63 | 1.34 | 2.76 | 0.67  | NPT  |
| 3/8"   | 0.28 | 1.81 | 1.38 | 3.15 | 0.83  |      |
| 1/2"   | 0.36 | 2.28 | 1.73 | 3.62 | 0.98  |      |
| 3/4"   | 0.49 | 2.40 | 1.81 | 3.62 | 1.26  |      |
| 1"     | 0.59 | 2.89 | 2.01 | 4.53 | 1.50  |      |
| 1-1/4" | 0.79 | 3.07 | 2.28 | 4.53 | 1.89  |      |
| 1-1/2" | 0.98 | 3.35 | 2.60 | 5.00 | 2.09  |      |
| 2"     | 1.26 | 4.02 | 2.83 | 5.00 | 2.60  |      |

## LOCATIONS

**SPARKS DISTRIBUTION CENTER**  
200 Vista Boulevard Suite #106  
Sparks, NV 89434

**LONG BEACH PIPE DEPOT**  
2396 E. Artesia Blvd  
Long Beach, CA 90805

**DALLAS DISTRIBUTION CENTER**  
10614 King William Drive  
Dallas, TX 75220

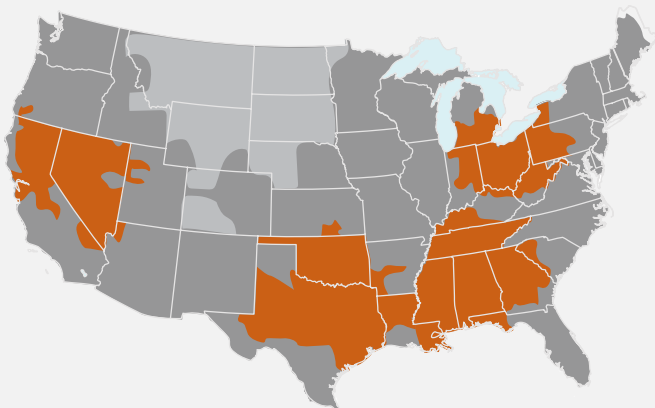
**CLEVELAND HEADQUARTERS**  
One Merit Drive/PO Box 43127  
Cleveland, OH 44143

**BIRMINGHAM DISTRIBUTION CENTER**  
220 Oxmoor Court  
Birmingham, AL 35209

**HOUSTON DISTRIBUTION CENTER**  
4680 S. Sam Houston Pkwy W, Suite 120  
Houston, TX 77053

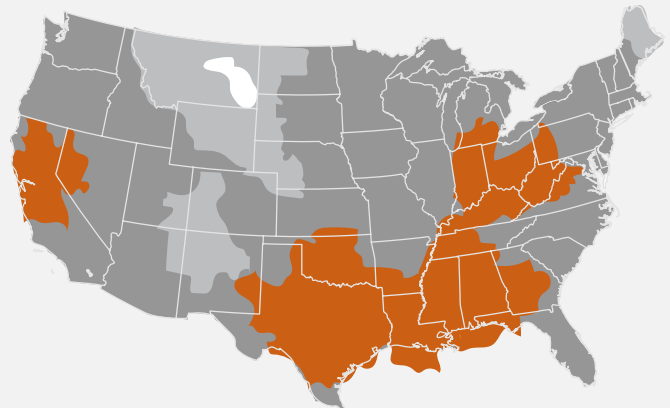
## SHIPPING TIMES

### UPS



1 Day 2 Days 3 Days

### FedEx



1 Day 2 Days 3 Days 4 Days

\*FedEx is Merit's Primary Carrier

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